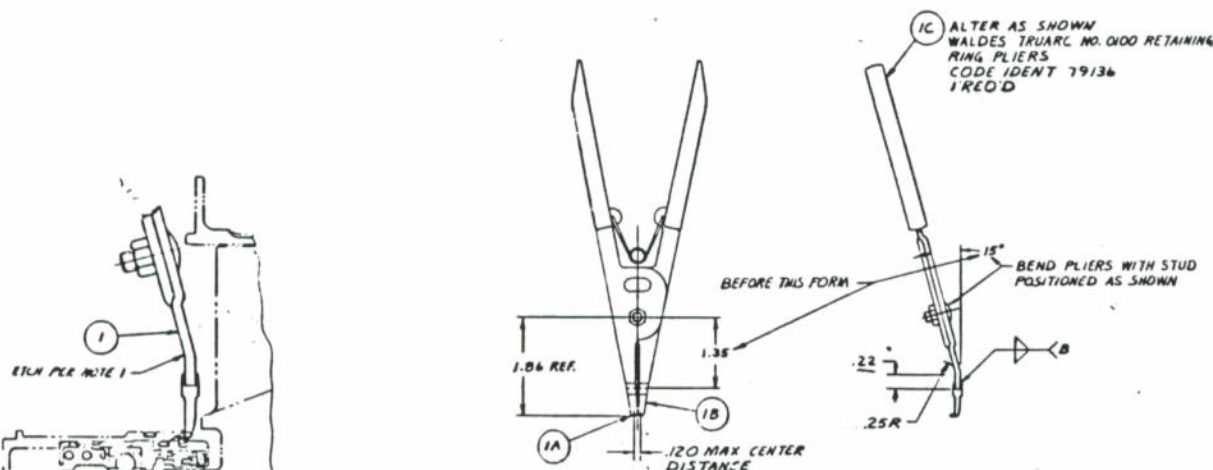
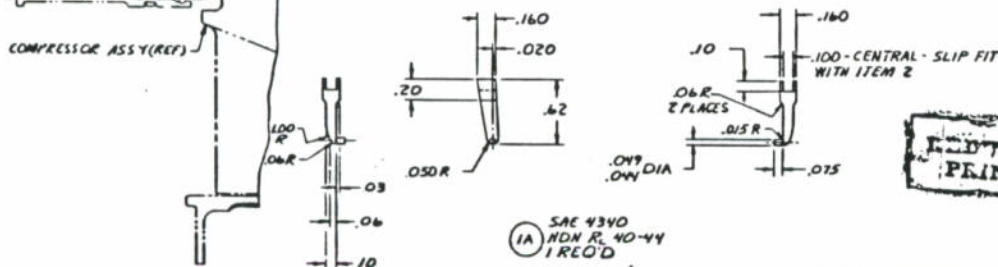


REVISIONS			
PLANE	DATE	DESCRIPTION	APPROVED
1			
2			
3			
4			
5			



- NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" - 3/16" HIGH FIGURES THE FOLLOWING:
 - A) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
 - B) VENDOR NAME OR TRADE MARK.
 2. BLACK OXIDE PER AMS 2485



REPRODUCED
PRINT

BREAK SHARP EDGES .020 UDS

BIOLOGIC CHARACTERISTIC SYMBOLS	
1. ALUMINUM	2. COPPER
3. INCONEL	4. MONEL
5. NICKEL	6. STAINLESS STEEL
7. TITANIUM	8. ZINC
9. BRASS	10. BRONZE
11. GALVANNEAL	12. PHOSPHOR BRONZE
13. SILVER	14. GOLD
15. LEAD	16. SOLDER
17. WELDED	18. BROWSE

APPROVALS & DATE	
DESIGNED BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE
ENGINEER	DATE
DRIVER	DATE
WELDING	DATE
FINISH	DATE
INSPECTION	DATE

DRAWING PRACTICE		SHEET	
SURFACE TEXTURE		6893535	
SCREW THREADS		SAE 4340	
GENERAL SPECIFICATIONS		LATCH, SPACER, BRUSH	
SPECIAL MARKINGS			
TITLE		COMPRESSOR REMOVAL RETAINING RING CARBON SEAL	
MODEL PART NUMBER		250 SPACER 250 SPACER 250 SPACER	
SCALE		3/16" = 1"	
DATE		7/3/42	
SHEET		1	

FILE COPY